



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3136-045
Job Sheet 180978

5093390



Part No: D3136-045

Job Qty: 1 ea

Part Name: Window Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No: return to stock after eng test fit

Due Date: 7/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV F IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		7/20/18	0.00	0.00	Purchasing	5434	
150	QC	1 pcs		7/20/18	0.00	0.00	QC6		D 13-08-02
170	Packaging	1 pcs		7/20/18	0.00	0.00	Packaging3-1	5434	
180	QC21-SA	1 Ea		7/20/18	0.00	0.00	QC21	19-89	OCT 15 2018

Part Op 150 - QC6- All purchased or subcontracted products
Descriptions: 170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-045	Window Assembly	1 Ea (1 ea)	110-Purchasing	5082284

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-045	1	1	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	0.120Inches $\pm$ 0.030	0.150 0.090		
2	Window Assembly	4.170Inches $\pm$ 0.030	4.200 4.140		
3	Window Assembly	23.030Inches $\pm$ 0.030	23.060 23.000		
4	Window Assembly	27.900Inches $\pm$ 0.030	27.930 27.870		

Plex 7/18/18 3:14 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Linda Lacelle

From: Steven Drouin
Sent: Tuesday, July 17, 2018 8:56 AM
To: Linda Lacelle
Subject: RE: D3136-045 put back in stock

Hi Linda
Here's the Batch # of the part going back in stock

D-part = D3136-045
Serial No/ Batch # = SO082284

Steven

From: Steven Drouin
Sent: Tuesday, July 17, 2018 8:49 AM
To: Linda Lacelle <llacelle@dartaero.com>
Subject: D3136-045 put back in stock

Hi Linda

I'm done testing the D412-694 window installation

I would need a w/o to put back a window D3136-045 QTY 1 in stock,

QC 5 visual inspection

Steven Drouin
Mechanical Designer

DART AEROSPACE
T 1 613 632-5200 > 240

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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